

AAMA SPECIFICATIONS

Architects and building owners should determine which performance specification is required, along with the paint color. In order to ensure the paint performance expected for a given application, one of three AAMA specifications should be referenced: AAMA 2603, 2604, and 2605. These three specifications apply to progressively stronger levels as indicated by South Florida outdoor exposure and laboratory accelerated testing results as shown below.

Beyond the stringent standards and regulations, Linetec offers a [downloadable guide spec](#) with specifiable differences that contribute to a projects long life, durability and sustainability.

AAMA Specifications for Paint

Specification	2603	2604	2605
South Florida Weathering:			
Color retention	1 year: "slight" fade	5 yrs: Fade = 5 Delta E	10 yrs: Fade = 5 Delta E
Chalk resistance	1 year: "slight" chalk	5 yrs: Chalk = 8	10 yrs: Chalk = 8
Gloss retention	No specification	5 yrs: 30% retention	10 yrs: 50% retention
Erosion resistance	No specification	5 yrs: 10% loss	10 yrs: 10% loss
Dry film thickness	0.8 mils minimum	1.2 mils minimum	1.2 mils minimum
Pretreatment System:	Chrome or Chrome Free *	Chrome or Chrome Free *	Chrome or Chrome Free *
Accelerated Testing:			
Salt Spray Humidity	1,500 hours	3,000 hours	4,000 hours
	1,500 hours	3,000 hours	4,000 hours

Linetec is 100% compliant of all AAMA specifications. [AAMA's Certification Program Verified Components List](#) is a complete list of window and door component manufacturers who have submitted samples for testing and those samples were found to be in full compliance with the applicable specification.

For detailed spec information or to purchase AAMA specifications visit www.aamanet.org. All AAMA documents may be ordered through the Public Store